

Date: Tuesday, 11/6/2007 1:13:33 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: VELCRO LOOP BELT
Job Number	: 35548		
Estimate Number	: 11297		
P.O. Number	: N/A	Part Number	: D34441
This Issue	: 11/6/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3444 REV B
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: B
	Type : PURCHASED PARTS	Material	: N/A
Written By	: <u> </u>	Due Date	: 12/5/2007
Checked & Approved By	: <u> </u>	Qty:	4 Um: Each
Comment	: Est. A 05.09.13 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 5000

Velcro Loop Belt as per Dwg D3444

Material: MIL-W-4088 Type XVII, 1" Black Webbing

Possible Supplier: Tulmar Safety Systems

Material release note is required

2.0	D34441	Velcro Loop Belt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Velcro Loop Belt

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

7-11-14

50

(4x)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

6

A/C/21

(24)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST93

LU

AS 07/11/21

(4x)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DR Date: 21/11/22
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 11/6/2007 1:13:33 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VELCRO LOOP BELT

Job Number: 35548

Part Number: D34441

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(H)

Comment: FINAL INSPECTION/W/O RELEASE

Defect 11/22

Job Completion



U 11.22

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

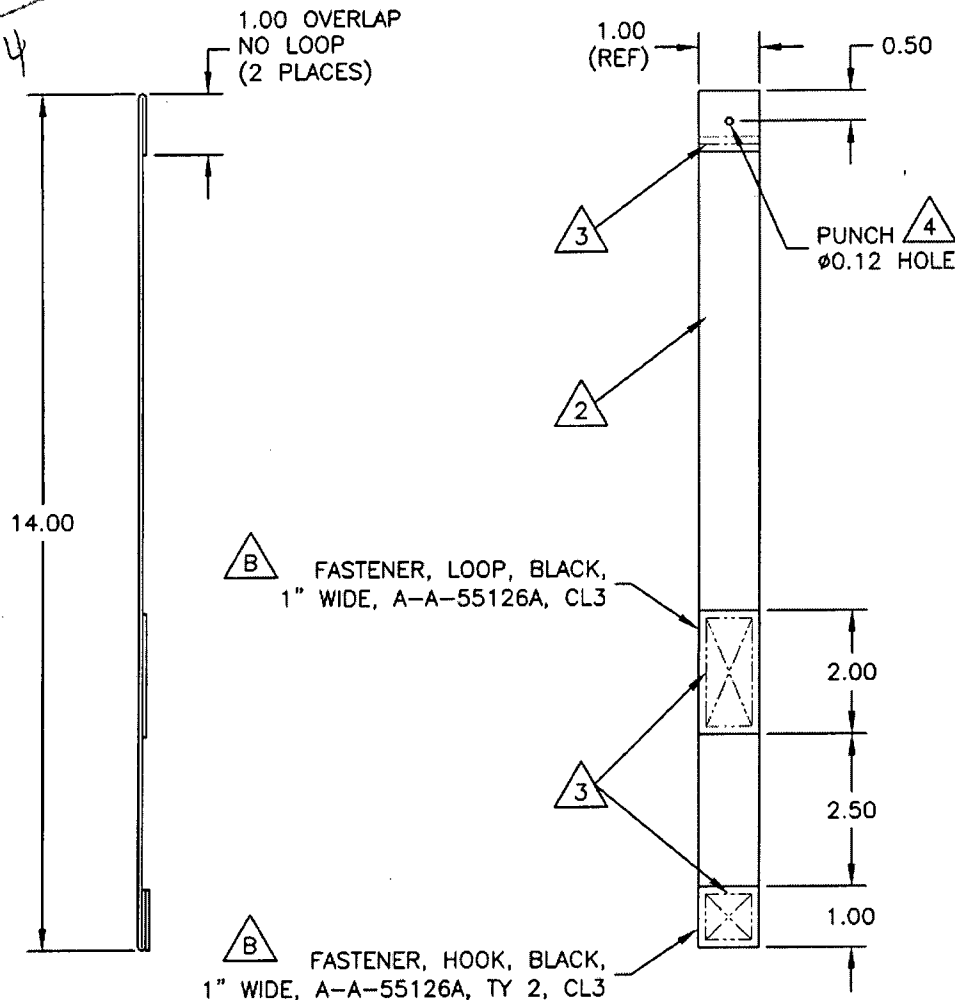
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN 13	DRAWN BY 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED DF	APPROVED [Signature]	DRAWING NO. D3444	REV. B SHEET 1 OF 1
DATE 05.07.14		TITLE VELCRO LOOP BELT	SCALE N/A
A	05.06.15	NEW ISSUE	
B	05.07.14	UPDATED MAT'L AS SUPPLIED BY TULMAR	

RELEASED
05/07/14



D3444-1 VELCRO LOOP BELT

NOTES:

- 1) POSSIBLE SUPPLIER: TULMAR SAFETY SYSTEMS INC.
- 2) MATERIAL: MIL-W-4088 TYPE XVII, 1" BLACK WEBBING
- 3) STITCH APPROX. AS SHOWN, PER ASTM-D6193
- 4) FUSE/HEAT-SEAL ENDS AFTER CUTTING AS WELL AS CIRCUMFERENCE OF PUNCHED HOLE
- 6) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES AS PER TULMAR'S:
 - +/- 0.08" FOR 0.00-1.99"
 - +/- 0.20" FOR 2.00-10.24"
 - +/- 0.40" FOR 10.25-20.05"
 - +/- 0.60" FOR 20.06-39.38"
 - +/- 2.5% FOR LARGER THAN 39.38"

SHOP COPY
RETURN TO
ENGINEERING

CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
35548

NC - 35548

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PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

27541

Ship Date

14-Nov-07

Ship To:

Dart Aerospace

1270 Aberdeen Street
Buyer: C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.

20496

Order Date

8-Nov-07

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

00005000

Ship Via

Pick-Up

PPD/COL

Release Note No.

R92- 27541

Item No.

Description

Qty

UOM

Qty Shipped/Returned

Qty Backordered

8419

4

EA

4

Strap, Loop Belt Velcro, Black/1" velcro and Web

Drawing No: D3444

Rev: B

Comments:

Lot No: BATCH0000000003 Qty: 4



RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

COPY

Release Note No.
R92-27541
Ship Date
14-Nov-07

Bill To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer: C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.
20496	8-Nov-07	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
00005000	Pick-Up	27541	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

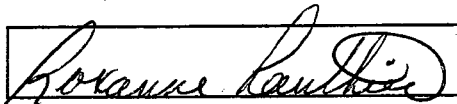
8419
Strap, Loop Belt Velcro, Black/1" velcro and Web
Drawing No: D3444
Rev: B

Comments:

Lot No: BATCH0000000003 Qty: 4

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected tested and conform to all specifications and requirements detailed in the contract or purchase order Objective evidence to support this release note is on file and can be made available upon request



Authorized Inspector

11/14/2007

Date